

**Work Order ID 63649**

November 8, 2010 12:49:19 PM

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Item ID: D412-791-045

Accept

Setup Start

Revision ID:

Stop

Item Name: Exit Illumination Assembly

Start Date: 11/08/10 Start Qty: 2.00

Required Date: 11/12/10 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: CL Date: 10/11/08 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #  
Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

B

100

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP 412-791-045 CHG001

Solved

CL 10-11-10

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

CL 11/10 (2)

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Solved

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 63649**

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Item ID: D412-791-045

Accept

Setup Start

Revision ID:

Stop

Item Name: Exit Illumination Assembly

Start Date: 11/08/10 Start Qty: 2.00

Required Date: 11/12/10 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-791-045 Location: <u>S1A</u> PPP Rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/11/11

11-10-11  
(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 63649

Parent Item: D412-791-045

Parent Item Name: Exit Illumination Assembly

Start Date: 11/08/10

Required Date: 11/12/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3937-041

Manufactured

No

110

Each

15.0000

16

32



Luminescent Strip Assembly



B63600 17X

Location

Loc Qty

Loc Code

ST131

15

59877

15

59877 15X

D3950-1RevA

Manufactured

No

110

Each

0.0000

90

180



Rivet



59876 C-14/11/10 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## 7.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X						D412-791-011	SAFETY ENHANCEMENT KITS COMPLETE
1	X					D412-791-041	FLASHLIGHT KIT
1		X				D412-791-043	MAPBOX KIT
1			X			D412-791-045	EXIT ILLUMINATION KIT
1				X		D412-791-047	PITOT HEAT MONITORING KIT
1					X	D412-791-049	STANDBY ATTITUDE BATTERY MONITORING KIT
	2					D3921-1	FLASHLIGHT
	4					D3922-1	CLIP
	2					D3923-1	ANGLE
	4					D3924-1	SHIM
	8					MS20426AD3-6	RIVETS
	6					MS20470AD4-5	RIVET
	4					MS21059-L3	ANCHOR NUT
	4					MS35207-264	SCREW
		1				D3936-041	MAPBOX
		4				MS35207-244	SCREW
			16			D3937-041	PHOTOLUMINESCENT STRIPS
			90			D3950-1	RIVET (INCLUDES 10 EXTRA)
				1		18-200	CONNECTOR
				4		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				2		D3896-1	RELAY
				1		D3897-1	ANGLE
				1		LED-50-17-BG-E0705	ANNUNCIATOR
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS

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Revision: B

Date: 09. 07.22

# REFERENCE ONLY

DART AEROSPACE LTD.

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QTY -011	QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				4		MS21042L08	NUT
				1		MS24524-23	SWITCH, DPDT
				1		MS24524-31	SWITCH, DPDT
				2		MS24693S26	SCREW
				15		MS25036-102	TERMINAL LUGS, #6
				4		MS27039-0814	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				8		NAS1149DN832J	WASHER
				1		HW210	RESISTOR, 1K OHMS
				1		18-200	CONNECTOR
				5		1N4007	DIODE
				3		80-004-2-6	POTTED INSERTS
				1		D3897-1	ANGLE
				1		D3938-1	DECAL
				1		LED-50-17-HK-E0700	ANNUNCIATOR (STBY BATT)
				1		M12883/45-01	RELAY BASE
				1		M81714/16-3	TERMINAL BLOCKS TRACK
				2		M81714/2-DC1	TERMINAL BLOCKS
				1		M81714/2-DD2	TERMINAL BLOCKS
				1		M83536/2-024	RELAY
				2		MS21042L06	NUT
				2		MS24693S26	SCREW
				3		MS35207-260	SCREW
				3		NAS1149D0363J	WASHER
				2		NAS1149DN632J	WASHER
				1		HW210	RESISTOR, 1K OHMS

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